

Work Order ID 129337

129337

Page 1

Item ID: D350-578-017

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bearpaw Installation, Flat Top - Run-on landing wearplate compatible

Start Date: 2/04/15 Start Qty: 2.00 **3 *2***

Required Date: 2/18/15 Req'd Qty: 2.00 **3 *2***

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-578	G								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D350-578-017 CHG001								
160	Pick Kit	0.00							
160									
Packaging	Memo	0.00							
Packaging									
170	QC4- 100% Inspect kits for completeness	0.00							
170									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89

DAS
46
9-89

MAR 09 2015

DAS
27
9-89

FEB 09 2015

DAS
27
9-89

DAS
46
9-89

MAR 09 2015

Work Order ID 129337

129337

Page 2

February-04-15 8:00:51 AM

Item ID: D350-578-017

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Bearpaw Installation, Flat Top - Run-on landing wearplate compatible

Start Date: 2/04/15

Start Qty: 2.00

2

Cust Item ID:

Required Date: 2/18/15

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

180

0.00

180

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-578-017

Location: ~~613~~ 070 opselet

3x

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.00

Quality Control

ML5 1503-09
ME

15-3-9

Picklist Print

February-04-15 8:00:50 AM

Page 1

Work Order ID: 129337

129337

Parent Item: D350-578-017

D350-578-017

Parent Item Name: Bearpaw Installation, Flat Top - Run-on landing wearplate compatible

Start Date: 2/04/15

Required Date: 2/18/15

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 12-07-25 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2274 *D2274* Radius Block	DAS 46 9-89	Manufactured	No				Each	74.0000	12 **	2436 128474			DAS 27 9-89 FEB 09 2015
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				12					
					86855			12					
				ST012a				62					
					121589			60					
					124363			2					
D2529 *D2529* Washer	DAS 46 9-89	Manufactured	No				Each	375.0000	12 **	2430			DAS 27 9-89 FEB 09 2015
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST007				375					
					127909			375					
D4011-1 *D4011-1* Clamp, Short	DAS 46 9-89	Manufactured	No				Each	39.0000	6 **	1218			DAS 27 9-89 FEB 09 2015
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST542				39					
					113078			3					
					114217			20					
					119425			16					

Picklist Print

February-04-15 8:00:50 AM

Page 2

Work Order ID: 129337

129337

Parent Item: D350-578-017

D350-578-017

Parent Item Name: Bearpaw Installation, Flat Top - Run-on landing wearplate compatible

Start Date: 2/04/15

Required Date: 2/18/15

Start Qty: 2.00

Required Qty: 2.00

D4012-1

Manufactured No

Each 8.0000

D4012-1

DAS 46

Cushion

9-89

6 T2 18
** 129619x8 FEB 09 2015

Location

Loc Qty

Loc Code

FG

4

97172

4

ST545

4

119517

4

B1189S3

10

DAS 27

9-89

DAS 27

9-89

D4297-3

Manufactured No

Each 0.0000

D4297-3

DAS 46

Bearpaw

9-89

2 46
** 128744 FEB 09 2015

AN4-20A

Purchased No

Each 235.0000

AN4-20A

DAS 46

Bolt

9-89

12 36
** FEB 09 2015

Location

Loc Qty

Loc Code

GA

51

116419

51

ST325A

100

m131377

100

ST343

84

m128429

84

Each 0.0000

12 36

DAS 27

9-89

DAS 27

9-89

AN960JD416

NAS1149D0463J Purchased

No

AN960JD416

DAS 46

Washer

9-89

** FEB 09 2015

m130799

36

February-04-15 8:00:50 AM

Shop Packet Print

Page 2

Picklist Print

February-04-15 8:00:50 AM

Page 3

Work Order ID: 129337

129337

Parent Item: D350-578-017

D350-578-017

Parent Item Name: Bearpaw Installation, Flat Top - Run-on landing wearplate compatible

Start Date: 2/04/15

Required Date: 2/18/15

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No

Each

3,375.000

10 24 36

MS21042L4

DAS

46

Locknut

9-89

DAS
27
9-89

FEB 09 2015

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

704

m127813

704

ST260a

2096

m130799

896

m131340

1200

ST305

533

426

426

m128300

8

m130922

99

DART AEROSPACE LTD.

REFERENCE ONLY

MAR 09 2015

DAS
46
9-89

D350-578
Page 12 of 12

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
6	6			6		D2182B050	Rubber Cushion
12	12	12	12	12		D2274	Radius Block
12	12	12	12	12		D2529	Washer
6	6			6		D2438	Clamp
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
				2		D2672F	Bearpaw
					2	D3859-041	Wearplate
		6	6			D4011-1	Clamp
		6	6			D4012-1	Cushion
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-17A	Bolt
	12	12	12			AN4-20A	Bolt
24	12	12	12	24	12	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

• COPYRIGHT © 2002 BY DART AEROSPACE LTD •
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: G
Date: 13.06.21